



Location: Romania, Black Sea

Water Depth: 48m

Date: 2011

- **Engineering/Carried out PQR for Welder & Procedure Qualification**
- **Welder coding was undertaken at DCN's facilities in the Netherlands**

DCN Supply:

- **Project Management**
- **Habitat and safe haven supplied by DCN**
- **Diver Welder, Supervisors and Technical Personnel**

Details of Work:

Welding was required on a 6" pipeline, to repair and install a 31m long spool piece. Welding was under hyperbaric (dry) conditions, according to a qualified PQR and utilising certified (coded) hyperbaric welders.

